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Thermal expansion

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Thermal expansion is the tendency of matter to increase in [length](#), [area](#), or [volume](#), changing its size and [density](#), in response to an increase in [temperature](#) (usually excluding [phase transitions](#)).^[1] In simple words, the change in size of a body due to heating is called thermal expansion^[2]. Substances usually contract with decreasing temperature (*thermal contraction*), with rare exceptions within limited temperature ranges (*negative thermal expansion*). The [SI](#) unit of thermal expansion is inverse [Kelvin](#) (1/K).

Temperature is a [monotonic function](#) of the average molecular [kinetic energy](#) of a substance. In simple words, temperature is the measure of [kinetic energy](#) of a body or the measure of hotness or coldness of a body. As energy in particles increases, they start moving faster and faster, weakening the intermolecular forces between them and therefore expanding the substance. When a substance is heated, molecules begin to vibrate and move more, usually creating more distance between themselves.

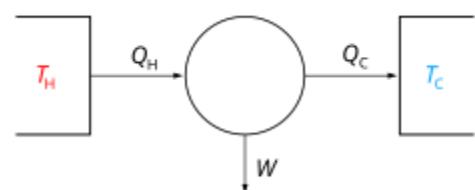
The relative expansion (also called [strain](#)) divided by the change in temperature is called the material's *coefficient of linear thermal expansion* and generally varies with temperature.^[3]

The coefficient of thermal expansion is not constant but typically increases with temperature, as higher thermal energy reduces intermolecular forces and allows greater atomic displacement.^[4]



Expansion joint in a road bridge used to avoid damage from thermal expansion.

Thermodynamics



The classical [Carnot heat engine](#)

[Prediction](#) [\[edit\]](#)

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If an equation of state is available, it can be used to predict the values of the thermal expansion at all the required temperatures and pressures, along with many other state functions.

Contraction effects (negative expansion) [edit]

A number of materials contract on heating within certain temperature ranges; this is usually called [negative thermal expansion](#), rather than "thermal contraction". For example, the coefficient of thermal expansion of water drops to zero as it is cooled to 3.983 °C (39.169 °F) and then becomes negative below this temperature; this means that water has a maximum density at this temperature, and this leads to bodies of water maintaining this temperature at their lower depths during extended periods of sub-zero weather.

Other materials are also known to exhibit negative thermal expansion. Fairly pure silicon has a negative coefficient of thermal expansion for temperatures between about 18 and 120 [kelvins](#) (-255 and -153 °C; -427 and -244 °F).^[5] [ALLVAR Alloy 30](#), a titanium alloy, exhibits anisotropic negative thermal expansion across a wide range of temperatures.^[6]

Factors [edit]

Unlike gases or liquids, solid materials tend to keep their shape when undergoing thermal expansion.

Thermal expansion generally decreases with increasing [bond](#) energy, which also has an effect on the [melting point](#) of solids, so high melting point materials are more likely to have lower thermal expansion. In general, liquids expand slightly more than solids. The thermal expansion of [glasses](#) is slightly higher compared to that of crystals.^[7] At the glass transition temperature, rearrangements that occur in an amorphous material lead to characteristic discontinuities of the coefficient of thermal expansion and specific heat. These discontinuities allow detection of the glass transition temperature where a [supercooled](#) liquid transforms into a glass.^[8]

[Absorption](#) or [desorption](#) of water (or other solvents) can change the size of many common materials; many organic materials change size much more due to this effect than due to thermal expansion. Common plastics exposed to water can, in the long term, expand by many percent.

Effect on density [edit]

Thermal expansion changes the space between particles of a substance, which changes the volume of the substance while negligibly changing its mass (the negligible amount comes from [mass–energy equivalence](#)), thus changing its density, which has an effect on any [buoyant forces](#) acting on it. This plays a crucial role in

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[V · T · E](#)

the [convection](#) of unevenly heated fluid masses, notably making thermal expansion partly responsible for and [ocean currents](#).

Coefficients [edit]

The coefficient of thermal expansion describes how the size of an object changes with a change in temperature.^[9] Specifically, it measures the fractional change in size per degree change in temperature at a constant pressure, such that lower coefficients describe lower propensity for change in size. Several types of coefficients have been developed: volumetric, area, and linear. The choice of coefficient depends on the particular application and which dimensions are considered important. For solids, one might only be concerned with the change along a length, or over some area.

The volumetric thermal expansion coefficient is the most basic thermal expansion coefficient, and the most relevant for fluids. In general, substances expand or contract when their temperature changes, with expansion or contraction occurring in all directions. Substances that expand at the same rate in every direction are called [isotropic](#). For isotropic materials, the area and volumetric thermal expansion coefficient are, respectively, approximately twice and three times larger than the linear thermal expansion coefficient.

In the general case of a gas, liquid, or solid, the volumetric coefficient of thermal expansion is given by

$$\alpha = \alpha_V = \frac{1}{V} \left(\frac{\partial V}{\partial T} \right)_p$$

The subscript "*p*" to the derivative indicates that the pressure is held constant during the expansion, and the subscript *V* stresses that it is the volumetric (not linear) expansion that enters this general definition. In the case of a gas, the fact that the pressure is held constant is important, because the volume of a gas will vary appreciably with pressure as well as temperature. For a gas of low density this can be seen from the [ideal gas law](#).

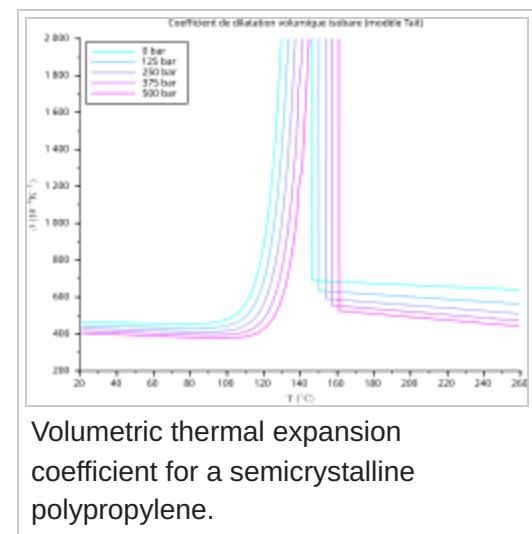
For various materials [edit]

Main article: [Thermal expansion coefficients of the elements \(data page\)](#)

This section summarizes the coefficients for some common materials.

For isotropic materials the coefficients linear thermal expansion α and volumetric thermal expansion α_V are related by $\alpha_V = 3\alpha$. For liquids usually the coefficient of volumetric expansion is listed and linear expansion is calculated here for comparison.

For common materials like many metals and compounds, the thermal expansion coefficient is inversely proportional to the [melting](#)



point. [10] In particular, for metals the relation is:

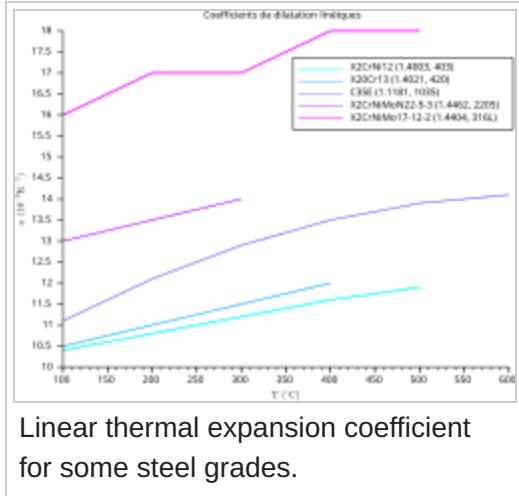
$$\alpha \approx \frac{0.020}{T_m}$$

for [halides](#) and [oxides](#)

$$\alpha \approx \frac{0.038}{T_m} - 7.0 \cdot 10^{-6} \text{ K}^{-1}$$

In the table below, the range for α is from 10^{-7} K^{-1} for hard solids to 10^{-3} K^{-1} for organic liquids. The coefficient α varies with the temperature and some materials have a very high variation; see for example the variation vs. temperature of the volumetric coefficient for a semicrystalline polypropylene (PP) at different pressure, and the variation of the linear coefficient vs. temperature for some steel grades (from bottom to top: ferritic stainless steel, martensitic stainless steel, carbon steel, duplex stainless steel, austenitic steel). The highest linear coefficient in a solid has been reported for a Ti-Nb alloy. [11]

The formula $\alpha_V \approx 3\alpha$ is usually used for solids. [12] Volumetric coefficients shown which do not follow that rule are highlighted.



Thermal expansion coefficients at 20 °C

Material	Material type	Linear coefficient CLTE α ($\times 10^{-6} \text{ K}^{-1}$)	Volumetric coefficient α_V ($\times 10^{-6} \text{ K}^{-1}$)	Notes
ALLVAR Alloy 30	Metal alloy	-30 ^[13]	Anisotropic	Exhibits negative thermal expansion in broad range of temperatures
Aluminium	Metal	23.1	69	
Brass	Metal alloy	19	57	
Carbon steel	Metal alloy	10.8	32.4	
CFRP	Composite	-0.8 ^[14]	Anisotropic	Fiber direction
Concrete	Aggregate	12	36	
Copper	Metal	17	51	
Diamond	Nonmetal	1	3	
Douglas fir	Biological	27 ^[15]	75	Radial
		45 ^[15]		Tangential
		3.5 ^[15]		Parallel to grain
Ethanol	Liquid	250	750 ^[16]	

Gasoline	Liquid	317	950 ^[12]	
Glass	Glass	8.5	25.5	
Glass (borosilicate) ^[17]	Glass	3.3 ^[18]	9.9	Matched sealing partner for tungsten, molybdenum and kovar.
Glycerine	Liquid		485 ^[17]	
Gold	Metal	14	42	
Granite	Rock	35–43	105–129	
Ice	Nonmetal	51		
Invar	Metal Alloy	1.2	3.6	
Iron	Metal	11.8	35.4	
Kapton	Polymer	20 ^[19]	60	DuPont Kapton 200EN
Lead	Metal	29	87	
Macor		9.3 ^[20]		
Mercury	Liquid	60.4	181	
Nickel	Metal	13	39	
Oak	Biological	54 ^[21]		Perpendicular to the grain
Platinum	Metal	9	27	
Polypropylene (PP)	Polymer	150	450	[citation needed]
PVC	Polymer	52	156	
Quartz (alpha)	Nonmetal	12–16/6–9 ^[22]		Parallel to a-axis/c-axis T = –50 to 150 °C
Quartz (fused)	Nonmetal	0.59	1.77	
Rubber	Biological	<i>Disputed</i>	<i>Disputed</i>	See Talk
Rock salt	Rock	40	120	
Sapphire	Nonmetal	5.3 ^[23]		Parallel to C axis, or [001]
Silicon carbide	Nonmetal	2.77 ^[24]	8.31	
Silicon	Nonmetal	2.56 ^[25]	9	
Silver	Metal	18 ^[26]	54	
"Sital"'	Glass-ceramic	0±0.15 ^[27]	0±0.45	Average for –60 °C to 60 °C
Stainless steel	Metal alloy	10.1 ~ 17.3	30.3 ~ 51.9	
Steel	Metal alloy	11.0 ~ 13.0	33.0 ~ 39.0	Depends on composition

Platinum	Metal	8.6	26 ^[28]	
Tungsten	Metal	4.5	13.5	
Water	Nonmetal	69	207 ^[29]	
"Zerodur"	Glass-ceramic	≈0.007–0.1 ^[30]		From 0 °C to 50 °C

In solids [edit]

When calculating thermal expansion it is necessary to consider whether the body is free to expand or is constrained. If the body is free to expand, the expansion or strain resulting from an increase in temperature can be simply calculated by using the applicable coefficient of thermal expansion.

If the body is constrained so that it cannot expand, then internal stress will be caused (or changed) by a change in temperature. This stress can be calculated by considering the strain that would occur if the body were free to expand and the stress required to reduce that strain to zero, through the stress/strain relationship characterised by the elastic or [Young's modulus](#). In the special case of [solid](#) materials, external ambient pressure does not usually appreciably affect the size of an object and so it is not usually necessary to consider the effect of pressure changes.

Common engineering solids usually have coefficients of thermal expansion that do not vary significantly over the range of temperatures where they are designed to be used, so where extremely high accuracy is not required, practical calculations can be based on a constant, average, value of the coefficient of expansion.

Length [edit]

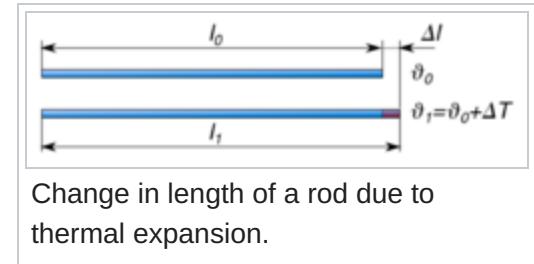
Linear expansion means change in one dimension (length) as opposed to change in volume (volumetric expansion). To a first approximation, the change in length measurements of an object due to thermal expansion is related to temperature change by a coefficient of linear thermal expansion (CLTE). It is the fractional change in length per degree of temperature change. Assuming negligible effect of pressure, one may write:

$$\alpha_L = \frac{1}{L} \frac{dL}{dT}$$

where L is a particular length measurement and dL/dT is the rate of change of that linear dimension per unit change in temperature.

The change in the linear dimension can be estimated to be:

$$\frac{\Delta L}{L} = \alpha_L \Delta T$$



Change in length of a rod due to thermal expansion.

This estimation works well as long as the linear-expansion coefficient does not change much over the change in temperature ΔT , and the fractional change in length is small $\Delta L/L \ll 1$. If either of these conditions does not hold, the exact differential equation (using dL/dT) must be integrated.

Effects on strain [edit]

For solid materials with a significant length, like rods or cables, an estimate of the amount of thermal expansion can be described by the material [strain](#), given by $\epsilon_{\text{thermal}}$ and defined as:

$$\epsilon_{\text{thermal}} = \frac{(L_{\text{final}} - L_{\text{initial}})}{L_{\text{initial}}}$$

where L_{initial} is the length before the change of temperature and L_{final} is the length after the change of temperature.

For most solids, thermal expansion is proportional to the change in temperature:

$$\epsilon_{\text{thermal}} \propto \Delta T$$

Thus, the change in either the [strain](#) or temperature can be estimated by:

$$\epsilon_{\text{thermal}} = \alpha_L \Delta T$$

where

$$\Delta T = (T_{\text{final}} - T_{\text{initial}})$$

is the difference of the temperature between the two recorded strains, measured in [degrees Fahrenheit](#), [degrees Rankine](#), [degrees Celsius](#), or [kelvin](#), and α_L is the linear coefficient of thermal expansion in "per degree Fahrenheit", "per degree Rankine", "per degree Celsius", or "per kelvin", denoted by $^{\circ}\text{F}^{-1}$, $^{\circ}\text{R}^{-1}$, $^{\circ}\text{C}^{-1}$, or K^{-1} , respectively. In the field of [continuum mechanics](#), thermal expansion and its effects are treated as [eigenstrain](#) and eigenstress.

Area [edit]

The area thermal expansion coefficient relates the change in a material's area dimensions to a change in temperature. It is the fractional change in area per degree of temperature change. Ignoring pressure, one may write:

$$\alpha_A = \frac{1}{A} \frac{dA}{dT}$$

where A is some area of interest on the object, and dA/dT is the rate of change of that area per unit change in temperature.

The change in the area can be estimated as:

$$\frac{\Delta A}{A} = \alpha_A \Delta T$$

This equation works well as long as the area expansion coefficient does not change much over the change in temperature ΔT , and the fractional change in area is small $\Delta A/A \ll 1$. If either of these conditions does not hold, the equation must be integrated.

Volume [edit]

For a solid, one can ignore the effects of pressure on the material, and the volumetric (or cubical) thermal expansion coefficient can be written:^[31]

$$\alpha_V = \frac{1}{V} \frac{dV}{dT}$$

where V is the volume of the material, and dV/dT is the rate of change of that volume with temperature.

This means that the volume of a material changes by some fixed fractional amount. For example, a steel block with a volume of 1 cubic meter might expand to 1.002 cubic meters when the temperature is raised by 50 K. This is an expansion of 0.2%. If a block of steel has a volume of 2 cubic meters, then under the same conditions, it would expand to 2.004 cubic meters, again an expansion of 0.2%. The volumetric expansion coefficient would be 0.2% for 50 K, or 0.004% K⁻¹.

If the expansion coefficient is known, the change in volume can be calculated

$$\frac{\Delta V}{V} = \alpha_V \Delta T$$

where $\Delta V/V$ is the fractional change in volume (e.g., 0.002) and ΔT is the change in temperature (50 °C).

The above example assumes that the expansion coefficient did not change as the temperature changed and the increase in volume is small compared to the original volume. This is not always true, but for small changes in temperature, it is a good approximation. If the volumetric expansion coefficient does change appreciably with temperature, or the increase in volume is significant, then the above equation will have to be integrated:

$$\ln\left(\frac{V + \Delta V}{V}\right) = \int_{T_i}^{T_f} \alpha_V(T) dT$$

$$\frac{\Delta V}{V} = \exp\left(\int_{T_i}^{T_f} \alpha_V(T) dT\right) - 1$$

where $\alpha_V(T)$ is the volumetric expansion coefficient as a function of temperature T , and T_i and T_f are the initial and final temperatures respectively.

Isotropic materials [edit]

For isotropic materials the volumetric thermal expansion coefficient is three times the linear coefficient:

$$\alpha_V = 3\alpha_L$$

This ratio arises because volume is composed of three mutually [orthogonal](#) directions. Thus, in an isotropic material, for small differential changes, one-third of the volumetric expansion is in a single axis. As an example, take a cube of steel that has sides of length L . The original volume will be $V = L^3$ and the new volume, after a temperature increase, will be

$$V + \Delta V = (L + \Delta L)^3 = L^3 + 3L^2\Delta L + 3L\Delta L^2 + \Delta L^3 \approx L^3 + 3L^2\Delta L = V + 3V\frac{\Delta L}{L}.$$

We can easily ignore the terms as ΔL is a small quantity which on squaring gets much smaller and on cubing gets smaller still.

So

$$\frac{\Delta V}{V} = 3\frac{\Delta L}{L} = 3\alpha_L \Delta T.$$

The above approximation holds for small temperature and dimensional changes (that is, when ΔT and ΔL are small), but it does not hold if trying to go back and forth between volumetric and linear coefficients using larger values of ΔT . In this case, the third term (and sometimes even the fourth term) in the expression above must be taken into account.

Similarly, the area thermal expansion coefficient is two times the linear coefficient:

$$\alpha_A = 2\alpha_L$$

This ratio can be found in a way similar to that in the linear example above, noting that the area of a face on the cube is just L^2 . Also, the same considerations must be made when dealing with large values of ΔT .

Put more simply, if the length of a cubic solid expands from 1.00 m to 1.01 m, then the area of one of its sides expands from 1.00 m^2 to 1.02 m^2 and its volume expands from 1.00 m^3 to 1.03 m^3 .

Anisotropic materials [edit]

Materials with [anisotropic](#) structures, such as [crystals](#) (with less than cubic symmetry, for example [martensitic](#) phases) and many [composites](#) (with the homogenization of microstructure),^[32] will generally have different linear expansion coefficients α_L in different directions. As a result, the total volumetric expansion is distributed unequally among the three axes. If the crystal symmetry is monoclinic or triclinic, even the angles between these axes are subject to thermal changes. In such cases it is necessary to treat the coefficient of thermal expansion as a [tensor](#) with up to six independent elements. A good way to determine the elements of the tensor is to study the expansion by x-ray [powder diffraction](#). The thermal expansion coefficient tensor for the materials possessing cubic symmetry (for e.g. FCC, BCC) is isotropic.^[33]

Temperature dependence [edit]

Thermal expansion coefficients of solids usually show little dependence on temperature (except at very low temperatures) whereas liquids can expand at different rates at different temperatures. There are some exceptions: for example, [cubic boron nitride](#) exhibits significant variation of its thermal expansion coefficient

over a broad range of temperatures.^[34] Another example is paraffin which in its solid form has a thermal expansion coefficient that is dependent on temperature.^[35]

In gases [edit]

Since gases fill the entirety of the container which they occupy, the volumetric thermal expansion coefficient at constant pressure, α_V , is the only one of interest.

For an [ideal gas](#), a formula can be readily obtained by differentiation of the [ideal gas law](#), $pV_m = RT$. This yields

$$pdV_m + V_m dp = RdT$$

where p is the pressure, V_m is the [molar volume](#) ($V_m = V/n$, with n the total number of moles of gas), T is the absolute temperature and R is equal to the [gas constant](#).

For an isobaric thermal expansion, $dp = 0$, so that $pdV_m = RdT$ and the isobaric thermal expansion coefficient is:

$$\alpha_V \equiv \frac{1}{V} \left(\frac{\partial V}{\partial T} \right)_p = \frac{1}{V_m} \left(\frac{\partial V_m}{\partial T} \right)_p = \frac{1}{V_m} \left(\frac{R}{p} \right) = \frac{R}{pV_m} = \frac{1}{T}$$

which is a strong function of temperature; doubling the temperature will halve the thermal expansion coefficient.

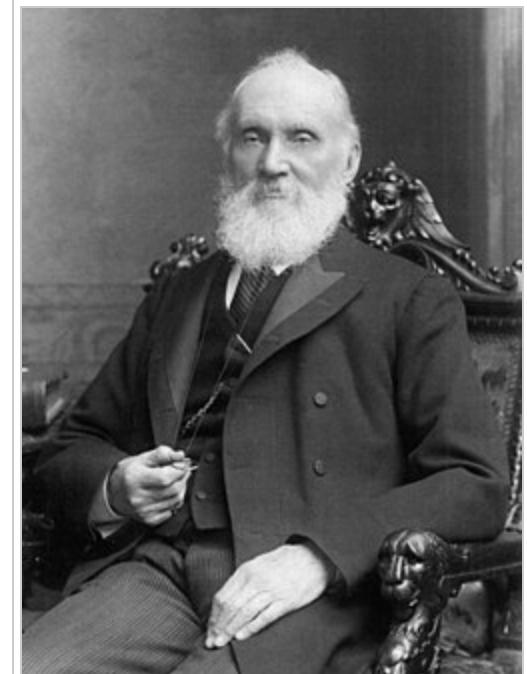
Absolute zero computation [edit]

See also: [Charles's law](#) and [Kelvin § Lord Kelvin](#)

From 1787 to 1802, it was determined by [Jacques Charles](#) (unpublished), [John Dalton](#),^[36] and [Joseph Louis Gay-Lussac](#)^[37] that, at constant pressure, ideal gases expanded or contracted their volume linearly ([Charles's law](#)) by about 1/273 parts per degree Celsius of temperature's change up or down, between 0° and 100 °C. This suggested that the volume of a gas cooled at about -273 °C would reach zero.

In October 1848, William Thomson, a 24 year old [professor of Natural Philosophy](#) at the [University of Glasgow](#), published the paper *On an Absolute Thermometric Scale*.^{[38][39][40]}

In a footnote Thomson calculated that "infinite cold" ([absolute zero](#)) was equivalent to -273 °C (he called the temperature in °C as the "temperature of the air thermometers" of the time). This value of "-273" was considered to be the temperature at which the ideal gas volume reaches zero. By considering a thermal expansion linear with temperature (i.e. a constant coefficient of thermal expansion), the value of absolute zero was linearly



[Lord Kelvin](#), the namesake of the unit of measure

extrapolated as the negative reciprocal of $0.366/100\text{ }^{\circ}\text{C}$ – the accepted average coefficient of thermal expansion of an ideal gas in the temperature interval $0\text{--}100\text{ }^{\circ}\text{C}$, giving a remarkable consistency to the currently accepted value of $-273.15\text{ }^{\circ}\text{C}$.

In liquids [edit]

The thermal expansion of liquids is usually higher than in solids because the intermolecular forces present in liquids are relatively weak, and their constituent molecules are more mobile.^{[41][42]} Unlike solids, liquids have no definite shape and they take the shape of the container. Consequently, liquids have no definite length and area, so linear and areal expansions of liquids only have significance in that they may be applied to topics such as [thermometry](#) and estimates of [sea level](#) rising due to [global climate change](#).^[43] Sometimes, α_L is still calculated from the experimental value of α_V .

In general, liquids expand on heating, except cold water; below $4\text{ }^{\circ}\text{C}$ it contracts, leading to a negative thermal expansion coefficient. At higher temperatures it shows more typical behavior, with a positive thermal expansion coefficient.^[44]

Apparent and absolute [edit]

The expansion of liquids is usually measured in a container. When a liquid expands in a vessel, the vessel expands along with the liquid. Hence the observed increase in volume (as measured by the liquid level) is not the actual increase in its volume. The expansion of the liquid relative to the container is called its *apparent expansion*, while the actual expansion of the liquid is called *real expansion* or *absolute expansion*. The ratio of apparent increase in volume of the liquid per unit rise of temperature to the original volume is called its *coefficient of apparent expansion*. The absolute expansion can be measured by a variety of techniques, including ultrasonic methods.^[45]

Historically, this phenomenon complicated the experimental determination of thermal expansion coefficients of liquids, since a direct measurement of the change in height of a liquid column generated by thermal expansion is a measurement of the apparent expansion of the liquid. Thus the experiment simultaneously measures two coefficients of expansion and measurement of the expansion of a liquid must account for the expansion of the container as well. For example, when a flask with a long narrow stem, containing enough liquid to partially fill the stem itself, is placed in a heat bath, the height of the liquid column in the stem will initially drop, followed immediately by a rise of that height until the whole system of flask, liquid and heat bath has warmed through. The initial drop in the height of the liquid column is not due to an initial contraction of the liquid, but rather to the expansion of the flask as it contacts the heat bath first.

Soon after, the liquid in the flask is heated by the flask itself and begins to expand. Since liquids typically have a greater percent expansion than solids for the same temperature change, the expansion of the liquid in the flask eventually exceeds that of the flask, causing the level of liquid in the flask to rise. For small and equal rises in temperature, the increase in volume (real expansion) of a liquid is equal to the sum of the apparent increase in volume (apparent expansion) of the liquid and the increase in volume of the containing

vessel. The **absolute expansion** of the liquid is the apparent expansion corrected for the expansion of the containing vessel. [46]

Examples and applications [edit]

For applications using the thermal expansion property, see [bimetallic strip](#), [mercury-in-glass thermometer](#), and [Tyndall's bar breaker](#).

The expansion and contraction of the materials must be considered when designing large structures, when using tape or chain to measure distances for land surveys, when designing molds for casting hot material, and in other engineering applications when large changes in dimension due to temperature are expected.

Thermal expansion is also used in mechanical applications to fit parts over one another, e.g. a bushing can be fitted over a shaft by making its inner diameter slightly smaller than the diameter of the shaft, then heating it until it fits over the shaft, and allowing it to cool after it has been pushed over the shaft, thus achieving a 'shrink fit'. [Induction shrink fitting](#) is a common industrial method to pre-heat metal components between 150 °C and 300 °C thereby causing them to expand and allow for the insertion or removal of another component.



Thermal expansion of long continuous sections of rail tracks is the driving force for [rail buckling](#). This phenomenon resulted in 190 train derailments during 1998–2002 in the US alone. [47]

There exist some alloys with a very small linear expansion coefficient, used in applications that demand very small changes in physical dimension over a range of temperatures. One of these is [Invar](#) 36, with expansion approximately equal to $0.6 \times 10^{-6} \text{ K}^{-1}$. These alloys are useful in aerospace applications where wide temperature swings may occur.

Pulling's apparatus is used to determine the linear expansion of a metallic rod in the laboratory. The apparatus consists of a metal cylinder closed at both ends (called a steam jacket). It is provided with an inlet and outlet for the steam. The steam for heating the rod is supplied by a boiler which is connected by a rubber tube to the inlet. The center of the cylinder contains a hole to insert a thermometer. The rod under investigation is enclosed in a steam jacket. One of its ends is free, but the other end is pressed against a fixed screw. The position of the rod is determined by a [micrometer screw gauge](#) or [spherometer](#).

To determine the coefficient of linear thermal expansion of a metal, a pipe made of that metal is heated by passing steam through it. One end of the pipe is fixed securely and the other rests on a rotating shaft, the motion of which is indicated by a pointer. A suitable thermometer records the pipe's temperature. This enables calculation of the relative change in length per degree temperature change.

The control of thermal expansion in brittle materials is a key concern wide range of reasons. For example, both glass and [ceramics](#) are brittle and uneven temperature causes uneven expansion which again causes thermal stress and this might lead to fracture.

Ceramics need to be joined or work in concert with a wide range of materials and therefore their expansion must be matched to the application. Because glazes need to be firmly attached to the underlying porcelain (or other body type) their thermal expansion must be tuned to 'fit' the body so that [crazing](#) or shivering do not occur. Good example of products whose thermal expansion is the key to their success are [CorningWare](#) and the [spark plug](#). The thermal expansion of ceramic bodies can be controlled by firing to create crystalline species that will influence the overall expansion of the material in the desired direction. In addition or instead the formulation of the body can employ materials delivering particles of the desired expansion to the matrix. The thermal expansion of glazes is controlled by their chemical composition and the firing schedule to which they were subjected. In most cases there are complex issues involved in controlling body and glaze expansion, so that adjusting for thermal expansion must be done with an eye to other properties that will be affected, and generally trade-offs are necessary.

Thermal expansion can have a noticeable effect on gasoline stored in above-ground storage tanks, which can cause gasoline pumps to dispense gasoline which may be more compressed than gasoline held in underground storage tanks in winter, or less compressed than gasoline held in underground storage tanks in summer.^[48]

Heat-induced expansion has to be taken into account in most areas of engineering. A few examples are:

- Metal-framed windows need rubber spacers.
- Rubber tires need to perform well over a range of temperatures, being passively heated or cooled by road surfaces and weather, and actively heated by mechanical flexing and friction.
- Metal hot water heating pipes should not be used in long straight lengths.
- Large structures such as railways and bridges need [expansion joints](#) in the structures to avoid [sun kink](#).
- A [gridiron pendulum](#) uses an arrangement of different metals to maintain a more temperature stable pendulum length.
- A power line on a hot day is droopy, but on a cold day it is tight. This is because the metals expand under heat.
- [Expansion joints](#) absorb the thermal expansion in a piping system.^[49]
- Precision engineering nearly always requires the engineer to pay attention to the thermal expansion of the product. For example, when using a [scanning electron microscope](#) small changes in temperature



Drinking glass with fracture due to uneven thermal expansion after pouring of hot liquid into the otherwise cool glass



Expansion loop on heating pipeline

such as 1 degree can cause a sample to change its position relative to the focus point.

Liquid [thermometers](#) contain a liquid (usually mercury or alcohol) in a tube, which constrains it to flow in only one direction when its volume expands due to changes in temperature.

- A bi-metal mechanical thermometer uses a [bimetallic strip](#) and bends due to the differing thermal expansion of the two metals.

See also [edit]

- [Negative thermal expansion](#) – Process in physical chemistry
- [Mie–Grüneisen equation of state](#) – Equation for the pressure within a solid
- [Autovent](#)
- [Grüneisen parameter](#) – Thermodynamical parameter of solids
- [Apparent molar property](#) – Difference in properties of one mole of substance in a mixture vs. an ideal solution
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- [Thermodynamic databases for pure substances](#) – Thermodynamic properties list
- [Material properties \(thermodynamics\)](#)
- [Charles's law](#) – Relationship between volume and temperature of a gas at constant pressure

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